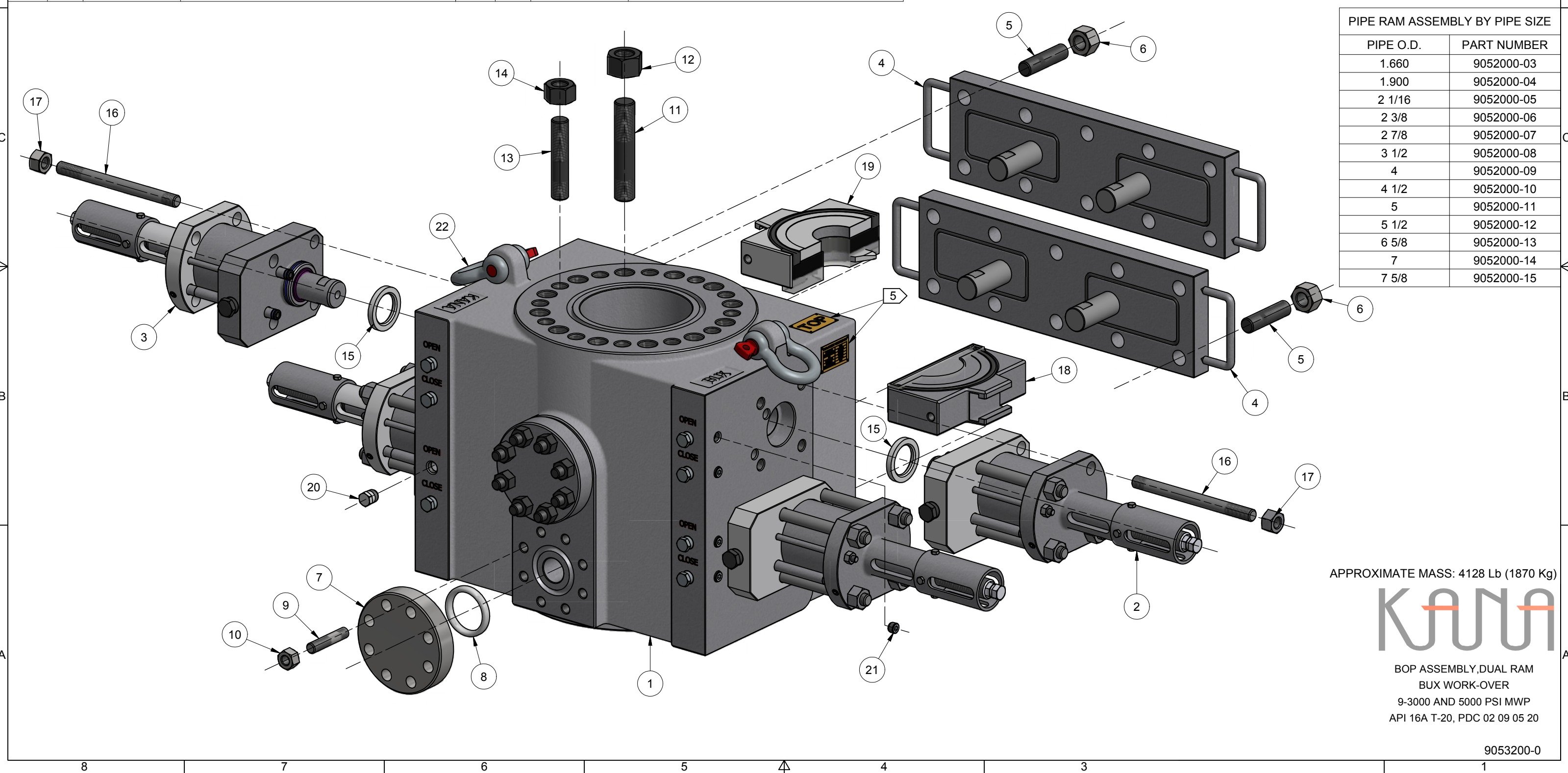


8				7		6		5		4	
BILL OF MATERIAL				BILL OF MATERIAL							
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION				
1	1	9053200-01	BODY	12	24	9053000-104	HEAVY HEX NUT, 1 5/8-8UN-2B				
2	2	9053100-06	HYDRAULIC OPERATOR ASSEMBLY, LH	13	24	9053000-105	PAD STUD, 1 3/8-8UN-2A X 6 3/4 LG				
3	2	9053100-07	HYDRAULIC OPERATOR ASSEMBLY, RH	14	24	9053000-106	HEAVY HEX NUT, 1 3/8-8UN-2B				
4	2	9053100-08	PRESSURE DOOR ASSY	15	4	7050002-01	BEARING RING				
5	20	9053000-22	PAD STUD, 1 1/4-8UN-2A X 5 LG	16	16	9053000-18	PAD STUD, 1-8UN-2A X 12 LG				
6	20	7053000-23	HEAVY HEX NUT, 1 1/4-8UN-2B	17	16	7053000-19	HEAVY HEX NUT, 1.000-8UN-2B				
7	2	9053000-100	FLANGE, BLIND, 2 1/16-5000	18	2	9052000-01	CSO RAM ASSEMBLY				
8	2	9053000-107	RING GASKET, API R24	19	2	SEE NOTE 1	PIPE RAM ASSEMBLY				
9	16	9053000-101	PAD STUD, 7/8-9UNC-2A X 4 1/2 LG	20	8	7050066-02	PIPE PLUG, 3/4 NPT				
10	16	9053000-102	HEAVY HEX NUT, 7/8-9UNC-2B	21	8	7050066-03	PIPE PLUG, 1/2 NPT				
11	24	9053000-103	PAD STUD, 1 5/8-8UN-2A X 8 3/8 LG	22	2	705066-20	ANCHOR SHACKLE				



PIPE RAM ASSEMBLY BY PIPE SIZE	
PIPE O.D.	PART NUMBER
1.660	9052000-03
1.900	9052000-04
2 1/16	9052000-05
2 3/8	9052000-06
2 7/8	9052000-07
3 1/2	9052000-08
4	9052000-09
4 1/2	9052000-10
5	9052000-11
5 1/2	9052000-12
6 5/8	9052000-13
7	9052000-14
7 5/8	9052000-15