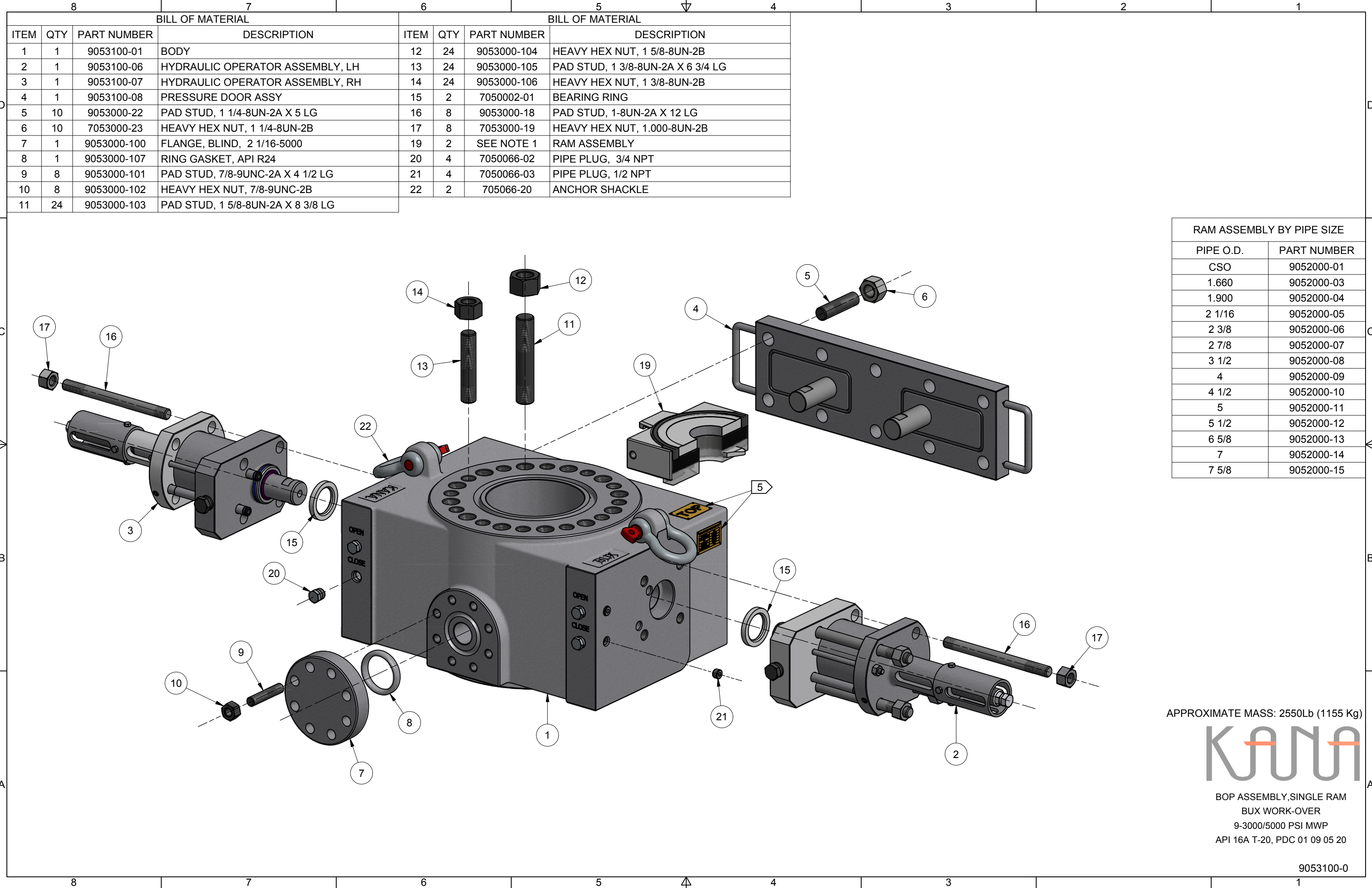




8				7			
BILL OF MATERIAL							
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	9053100-01	BODY	12	24	9053000-104	HEAVY HEX NUT, 1 5/8-8UN-2B
2	1	9053100-06	HYDRAULIC OPERATOR ASSEMBLY, LH	13	24	9053000-105	PAD STUD, 1 3/8-8UN-2A X 6 3/4 LG
3	1	9053100-07	HYDRAULIC OPERATOR ASSEMBLY, RH	14	24	9053000-106	HEAVY HEX NUT, 1 3/8-8UN-2B
4	1	9053100-08	PRESSURE DOOR ASSY	15	2	7050002-01	BEARING RING
5	10	9053000-22	PAD STUD, 1 1/4-8UN-2A X 5 LG	16	8	9053000-18	PAD STUD, 1-8UN-2A X 12 LG
6	10	7053000-23	HEAVY HEX NUT, 1 1/4-8UN-2B	17	8	7053000-19	HEAVY HEX NUT, 1.000-8UN-2B
7	1	9053000-100	FLANGE, BLIND, 2 1/16-5000	19	2	SEE NOTE 1	RAM ASSEMBLY
8	1	9053000-107	RING GASKET, API R24	20	4	7050066-02	PIPE PLUG, 3/4 NPT
9	8	9053000-101	PAD STUD, 7/8-9UNC-2A X 4 1/2 LG	21	4	7050066-03	PIPE PLUG, 1/2 NPT
10	8	9053000-102	HEAVY HEX NUT, 7/8-9UNC-2B	22	2	705066-20	ANCHOR SHACKLE
11	24	9053000-103	PAD STUD, 1 5/8-8UN-2A X 8 3/8 LG				

6				5			
BILL OF MATERIAL							
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
12	24	9053000-104	HEAVY HEX NUT, 1 5/8-8UN-2B	13	24	9053000-105	PAD STUD, 1 3/8-8UN-2A X 6 3/4 LG
13	24	9053000-105	PAD STUD, 1 3/8-8UN-2A X 6 3/4 LG	14	24	9053000-106	HEAVY HEX NUT, 1 3/8-8UN-2B
14	24	9053000-106	HEAVY HEX NUT, 1 3/8-8UN-2B	15	2	7050002-01	BEARING RING
15	2	7050002-01	BEARING RING	16	8	9053000-18	PAD STUD, 1-8UN-2A X 12 LG
16	8	9053000-18	PAD STUD, 1-8UN-2A X 12 LG	17	8	7053000-19	HEAVY HEX NUT, 1.000-8UN-2B
17	8	7053000-19	HEAVY HEX NUT, 1.000-8UN-2B	19	2	SEE NOTE 1	RAM ASSEMBLY
19	2	SEE NOTE 1	RAM ASSEMBLY	20	4	7050066-02	PIPE PLUG, 3/4 NPT
20	4	7050066-02	PIPE PLUG, 3/4 NPT	21	4	7050066-03	PIPE PLUG, 1/2 NPT
21	4	7050066-03	PIPE PLUG, 1/2 NPT	22	2	705066-20	ANCHOR SHACKLE
22	2	705066-20	ANCHOR SHACKLE				

RAM ASSEMBLY BY PIPE SIZE	
PIPE O.D.	PART NUMBER
CSO	9052000-01
1.660	9052000-03
1.900	9052000-04
2 1/16	9052000-05
2 3/8	9052000-06
2 7/8	9052000-07
3 1/2	9052000-08
4	9052000-09
4 1/2	9052000-10
5	9052000-11
5 1/2	9052000-12
6 5/8	9052000-13
7	9052000-14
7 5/8	9052000-15

APPROXIMATE MASS: 2550lb (1155 Kg)



BOP ASSEMBLY, SINGLE RAM
BUX WORK-OVER
9-3000/5000 PSI MWP
API 16A T-20, PDC 01 09 05 20

9053100-0